



OPERATING INSTRUCTIONS

SWH1630MSHNL

STAMPED DRUM MOUNTED
RECIRCULATING CLEANERS

SET-UP AND OPERATION

Unpack the parts washer and inspect for any visible signs of damage during shipping. If damage has occurred, please contact the distributor where the unit was purchased for proper instructions.

STEP 1) Choose a suitable location for the WH series parts washer and place a 16 or 30 gallon drum. Insert baggie liner if desired into the drum folding the excess over the top of the drums edge.

STEP 2) Fill the drum with solvent:
Solvent must have a flashpoint of 105°F or greater and be compatible with the construction of the parts washer.

STEP 3) Place the parts washer on front edge; insert pump on the pump hanger into bracket located on the bottom of the tub.

STEP 4) Thread the plug through the access hole first, then the hose. Screw the fitting into the back of the tub. Connect the pump hose with the clamp to the fitting just inserted.

STEP 5) Carefully place tub on top of the drum which is now full of solvent.

STEP 6) Open lid. Insert the stainless steel drain strainer into the drain.

STEP 7) Close the lid.

STEP 8) Plug the pump power cord into the upper receptacle (switched outlet). The bottom outlet is unswitched for the optional light. Plug the electrical assembly power cord into an outlet with 115V/60Hz power source. Switch power to the On position. Solvent should be at a steady flow through the flexhose and flow thru cleaning brush. The parts washer is now ready for use.

Note: The schematic shows a formed lid with an integrated fluorescent light fixture. This light fixture is no longer offered. The lid is now flat. We do offer options to add a work lamp. Please contact Build-All at Sales@Build-All.com or (414) 716-0023 for options

CAUTION: FOLLOW THE CHEMICAL MANUFACTURERS INSTRUCTIONS FOR PROPER HANDLING OF SOLVENT.

CAUTION: THE FUSIBLE LINK SHOULD ALWAYS BE IN WORKING CONDITION.

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PARTS LIST

ITEM #	PART #	QTY	DESCRIPTION
1	40149	1	TANK WELDMENT
2	40150	1	FIRE COVER
3	40113/40111	1 EA	MOUNTING RING (16 or 30)
4	12328	1	3/8 x 24 FLEXHOSE
5	12128	2	3/8 x 90 BRASS ELBOW
6	12144	1	3/8 BRASS TEE
7	A3216	1	3/8 FLOW REGULATING VALVE (OPTIONAL)
8	11928	1	3/8 NPT x 3/8 HOSE BARB
9	10672	1	#145 EAR CLAMP
10	15832	1	5/16 ID x 36" NITRILE TUBING
11	10672	1	#145 EAR CLAMP
12	10512	1	FLOW THRU BRUSH
13	11584	1	CRUMB CUP
14	11672	1	CLOTH FILTER BAG
15	12464	1	FUSIBLE LINK 165°F
	99-12464-5		FUSIBLE LINK (5 PACK)
16	12528	1	60 # GAS SHOCK ONLY
17	13176	1	5/16-18 NYLON LOCK NUT
21	15824	1	1/2" ID x 44" CONNECTOR TUBING
22	40098	1	1/2" x 18" PUMP HANGER
23	14600	1	170GPH SUBMERSIBLE PUMP
24	40028	1	ELECTRICAL ASSEMBLY